

Date: Monday, 5/14/2007 7:15:46 AM
User: Kim Winston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HARNESS ASSEMBLY
 Job Number : 32340
 Estimate Number : 12862
 P.O. Number : N/A Part Number : D412702117B
 This Issue : 5/14/2007 S.O. No. : N/A Drawing Number : ICA D412-702 P.79
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : D
 Previous Run : N/A Material : N/A
 Written By : Due Date : 5/15/2007 Qty: 2 Um: Each
 Checked & Approved By : 07.05.14
 Comment : est rev A 07.05.10 new issue EC

Additional Product



Seq. #	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL
		Comment: DOCUMENT CONTROL type labels per PPP D412-702-117B CHG001
2.0	D35735	ADAPTER
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) ADAPTER batch: B31863
3.0	D3579045	SHOULDER HARNESS LH
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) SHOULDER HARNESS RH batch: B32114
4.0	K62	CLIP
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) CLIP batch: M104426
5.0	MS24693S272	Screw
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s) Screw batch: M8967

ml 07/05/16
Step 1 w/o split

2ty
1

Step 3	label D 3569-3 do not stick	LE 07.05.16	Use contact ciment <u>M102565</u> SEE W/O 32337 FOR EMAIL FROM SCHROTH	ml 07/5/16	LE 07.05.16
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 32340

Part Number: D412702117B

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

AN960JD10LL

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Washer

batch: M19185-

JB

7.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Nut

batch: M104215-

JB

8.0

D35693

DECAL



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

DECAL

batch: 32086-

JB

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

MF 07-05-16

②

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

FAUS-16 ②

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-115B CHG001

Location: —

PPP Rev: —

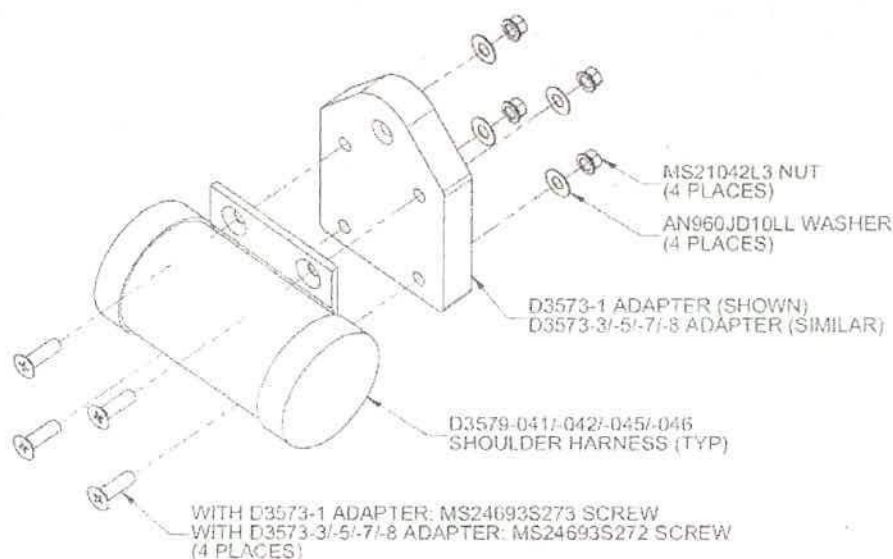
CLO 7/05/16 ②

Job Completion

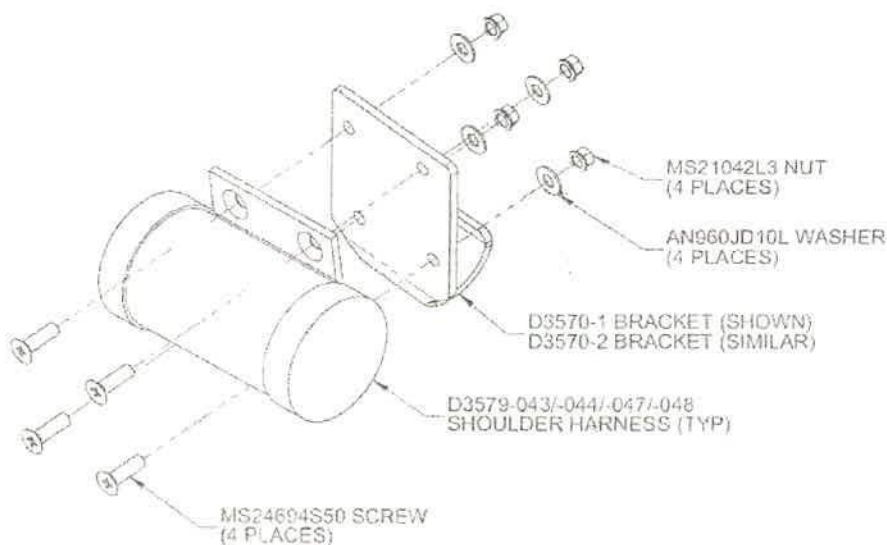


Inspection level 21 ② 07/05/16

U 07/05/16



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

SHOW COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32340

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07-05-16	1	split w/o to ship qty 1 on this w/o	<i>[Signature]</i>	07-05-16	1	<i>[Signature]</i> 07-05-16	<i>[Signature]</i> 07-05-16

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 07/05/16
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
	3	label does not stick to buckle gusset.	<i>[Signature]</i> 07-05-16	Band with contact cement B # <u>m102565</u> see w/o for email w1032337	<i>[Signature]</i> 07/05/16	<i>[Signature]</i> 07-05-16	<i>[Signature]</i> 07-05-16	<i>[Signature]</i> 07-05-16

NOTE: Date & initial all entries